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## ROTO-BRITE® L-391 TECHNICAL DATA SHEET

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### LIQUID DEBURRING AND CLEANING COMPOUND

#### APPLICATION:

ROTO-BRITE® L-391 is a liquid concentrate developed to emulsify a wide range of machining oils, mold release agents and coolants. ROTO-BRITE® L-391 is used at 1/2 - 4 ounces per gallon of water depending upon the degree of cleaning required. This product can be used with plastic, ceramic, or steel media.

#### CHARACTERISTICS:

- Superior emulsification of oils
- Multi-metal compatibility
- Completely biodegradable
- Medium to high foam level
- Not affected by water hardness

#### PROPERTIES:

- Liquid, blue in color, low viscosity
- Specific gravity 1.107
- Reactivity: pH of 1% solution = 9.9; pH of 100% solution = 13.1
- Product is biodegradable
- Formulated without chromates, phosphates or nitrites

#### CAUTION:

ROTO-BRITE® L-391 is a concentrated, industrial grade product. Avoid excessive contact with skin, eyes or clothing.

#### FIRST AID:

Should contact occur, flush area with plenty of water. For eyes, flush with water and seek medical attention immediately.

The data presented are believed accurate. Roto-Finish Company, Inc. can guarantee only its product. User must verify suitability to his own application.

KJE/dd\* 1/11/05

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