

Effective Date: 14 March 2005 Revision Date: 12 July 2005 Revision: 001

ROTO-BRITE® L-127 TECHNICAL DATA SHEET

DEBURRING COMPOUND FOR NON-FERROUS METALS

APPLICATION:

ROTO-BRITE® L-127 is a liquid concentrate formulated for deburring non-ferrous metals and their alloys. This product provides corrosion resistance and imparts a desirable, light color to the parts. Recommended usage ratio is 1/2-2 ounces per gallon of water, depending upon the degree of cleaning required. ROTO-BRITE® L-127 may be used with plastic, ceramic, or natural (stone) media and is effective with either a flow-through solution or tumbling system.

CHARACTERISTICS:

- Imparts light metal colors
- Excellent cleaning of parts
- Medium foam with soft water, high foam in hard water
- ➢ Effective in very hard water

PROPERTIES:

- Liquid, yellow in color, slightly viscous
- Density 1.04 gm/cc; 8.66 lbs./gal.
- Reactivity: pH of 1% solution = 8.3; pH of concentrate = 12.1
- Product is biodegradable
- Formulated without phosphates or chromates

FIRST AID:

Should contact occur, wash exposed area with water. For eyes, flush with water and seek medical attention immediately.

CAUTION:

ROTO-BRITE® L-127 is a concentrated, industrial grade product. Avoid excessive contact with skin, eyes, or clothing.

The data presented are believed accurate. Roto-Finish Company, Inc. can guarantee only its product. User must verify suitability to his own application. KJE:dd 3/14/05



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